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[0001] The invention relates to a relay with coupling element according to the generic term of patent claim 1. With such relays there is present the need to double or to triple the relay functions, in order to make a "twin relay" or a "triple relay" from a "single relay". Such a need is present, above all, in safety technology, where what is essential is that, in the event of a failure, for example in the fusing or blocking of contacts, there still always are parallel contacts present, which take over the switching function.

[0002] Another need lies in accommodating with as little as possible circuitry expenditure a plurality of relay contacts in the least possible space. Here too, it is necessary to transfer certain electric functions of the single relay to the twin relay produced from it, in order to avoid an undesired redundance. In this case it is desired, for example, that with a twin relay all the passive contact springs both of the one and also of the other spring box (Federbox) lie on the same electric potential. One does not want, however, to fit any faulty wiring on a switching plate (Schaltplatine), which fulfills this requirement, but the contact springs should be directly electrically connected with

one another.

[0003] Underlying the invention therefore, is the problem of further developing a relay of the type mentioned at the outset, in such manner that without circuitry expenditure it can be developed into a twin relay or a triple relay.

[0004] For the solution of the problem posed, the relay is characterized by the technical teaching of claim 1.

[0005] An essential feature is that according to the invention a coupling element is provided, which mechanically couples several spring brackets with one another. In this manner, a simple relay can be rapidly developed, over the connection and by means of a coupling element, into a multiple relay, such as a twin relay or a triple relay, for example.

[0006] The rapid mechanical connecting by means of a coupling element, therefore, is claimed as an essential feature of the present invention.

[0007] In a further development of the invention, it is provided that the coupling element simultaneously also carries in itself the electrical through-connection between the spring brackets, so that, therefore, an externally lying circuitry expenditure is avoided (for example over a switching plate on

which the relays are seated with their connecting points), and that with the aid of the mechanical coupling of the coupling element, also simultaneously, the electrical coupling of the spring brackets to be connected is established. In a preferred further development of the invention, it is provided here that the electrical coupling of the spring brackets to be connected occurs over the passive contact springs. For this purpose, it is provided that no longer individual, passive contact springs are allocated to the respective spring bracket, but that a double contact spring allocated to both spring brackets is provided, which double contact spring consists of two individual contact springs that are connected with one another by means of an electrically conducting connection web. Therewith there is present the advantage that such a double contact spring is connected first with the coupling element and that the coupling element, then, is connected with the spring brackets to be connected in such manner that the one spring of the double contact spring forms, for example, the passive contact spring of the one spring bracket, while the other spring of the double contact spring forms the other passive contact spring of the other spring bracket. Both contact springs here are on electrically equal potential by reason of their electrical connection over the connection web, which pervades the contact element.

[0008] The definition given here of active and passive

contact springs must not be understood as restricting protective rights. On the contrary, instead of the here-described passive contact springs, there also lies within the scope of the invention the possibility of connecting the active contact springs electrically conductively by means of a contact element over a coupling, by the means that in each case on one side of the coupling element there is arranged the respective allocated contact spring, and the electrically conductive connection between these contact springs is brought about through a connection web which pervades the coupling element and is fastened with this.

[0009] In a preferred development of the invention it is provided that the coupling of the coupling element is constructed locking with, and again releasable from, the spring brackets to be connected.

[0010] In another development of the invention it is provided that the coupling of the coupling element with the spring brackets is made rigid (fest). There can be used here, for example, an adhesive, a melting or some other fluid connection.

[0011] An especially compact construction is yielded if the active and passive contact springs are arranged at an angle of 90°.

[0012] For the electrical potential separation between the two spring brackets it is preferred incidentally if the coupling element consists of an insulating material and has at least one partition wall running parallel to the contact rows of the relay, on which partition wall lateral projections are molded, which engage in allocated receiving openings on the respective spring bracket.

[0013] Between the lateral projections of the partition wall, grooves are formed which are suited for the reception of the contact springs. On the other hand, after slots are arranged parallel to the lengthwise axes of the reception openings in the respective spring bracket opened toward the face side, there, the passive contact springs can be slid in.

[0014] The inventive object of the present invention is yielded not only from the object of the individual patent claims, but also from the combination of the individual patent claims among one another.

[0015] All the indications and features disclosed in the documents, included in the abstract, especially the spatial formation represented in the drawing, are claimed as essential to the invention insofar as they are novel individually or in combination with respect to the state of the art.

[0016] In the following, the invention is explained in detail with the aid of drawings representing only one mode of execution. For the drawing and its description there appear further features and advantages essential to the invention.

[0017] In the drawing:

- Fig. 1 shows schematically an individual relay,
Fig. 2 schematically the coupling of two individual
 relays with a coupling element,
Fig. 3 the assembled state of the twin relay
Fig. 4 an exploded view in comparison to Fig. 3, with
 representation of different contact springs.

[0018] The individual relay consists of a spring bracket 1, on which there is arranged the drive 5. On the spring bracket 1 there is arranged, lying, an active contact spring 2, which is actuated by an actuator 4. Standing in the spring bracket there is arranged in each case a passive contact spring 3. All the contact sets are arranged in a contact series 25, the contact sets being separated from one another by allocated partition walls 12.

[0019] The respective passive contact spring rests here on a housing-fast support web 11. The drive system is contacted over a connecting pin 6 (led out downward), just as the active and passive contact springs 2 are led out downward

through allocated connecting pins 7.

[0020] It is important, now, that the one face wall of the spring bracket 1 has a face-side, open, receiving openings 8, which are intended for the engagement of allocated projections 16 of a coupling element 14. Between the receiving openings 8 there are formed slots 9, into which the contact springs 3 are thrust from the face side and are supported there. The support occurs here by multiply offset grooves 10, so that there is ensured a favorable, stable support of the respective contact spring 3.

[0021] With the aid of the coupling element 14 there is now to be created from the single relay according to Fig. 1, a twin relay according to Figs. 2 to 4. For this, there is provided the coupling element 14 which essentially consists of a plastic part, which has a middle partition wall 15, the height of which about corresponds to the height of the spring bracket 1, 13. From the partition wall 12 there extend in each case in opposite directions the projections 16, which are intended for engagement into the allocated receiving openings 8 of the spring brackets 1, 13 to be connected.

[0022] The partition wall 15 has in its lower zone, an about T-shaped form with a cross-carrier 20 formed on the partition wall 15, on the underside of which cross-carrier

supporting ribs 17 are arranged. In this manner there is achieved a favorable, rigid, mechanical connection between the spring brackets 1, 13 to be connected, for according to the representation in Fig. 3 the cross-carrier 20 engages into an allocated, one-side open catch receptacle 19 and is fixed there with allocated snap-in means 18.

[0023] In addition a material-flow connection of the coupling element with the respective spring bracket 1, 13 can occur by the means that the parts touching and engaging into one another are cemented with adhesive.

[0024] Disposed laterally on the partition wall 15, there are further arranged spacer ribs 24, which are space-maintaining for the allocated face sides of the receiving openings 8. On these spacer ribs 24 there come to lie, therefore, the face sides of the receiving openings 8 of the respective spring brackets 1, 13.

[0025] If now there is to occur also an electrical connection over the mechanical connection of such spring brackets 1, 13, then, according to the invention, a double contact spring 21 is provided, such as is represented in Fig. 4. It consists of the earlier-mentioned passive contact springs 3, which are joined with one another by means of an electrically conductive connecting web 22.

[0026] For the assembling, therefore the double contact spring 21 is thrust upward in arrow direction 26 against the underside of the coupling element 14, so that the connecting web comes into engagement with the grooves 23, between the projections 16.

[0027] Now, the right-side spring bracket 1 is thrust in arrow direction 27 against the coupling element 14, so that the right contact spring 3 is slid into the slot 9 on the spring bracket 1, and simultaneously the projections 16 engage into the receiving openings 8 on the spring bracket.

[0028] In an analogous manner there takes place the connection with the oppositely lying spring bracket 13.

[0029] From this it is evident that now, besides the mechanical coupling of the spring brackets 1, 13, there has also occurred an electric through-connection over the contact springs 3,3, electrically connected with one another. Hereby a substantial expenditure in circuitry can be spared, for it is no longer necessary to bring about the through-connection of the contact springs with the aid of the connection pins 7 over a switching plate (not shown).

Legends for the Figures

1. Spring bracket
2. Contact spring (active)
3. Contact spring (passive)
4. Actuating/actuator
5. Drive
6. Connecting pins
7. Connecting pins
8. Receiving opening
9. Slot
10. Groove
11. Support web
12. Partition wall
13. Spring bracket
14. Coupling element
15. Partition wall
16. Projection
17. Snap-in means
18. Catch receptacle
19. Catch receptacle.
20. Cross carrier
21. Double contact spring
22. Connecting web
23. Groove
24. Spacer rib

25. Contact series/row
26. Arrow direction
27. Arrow direction

[illegible]